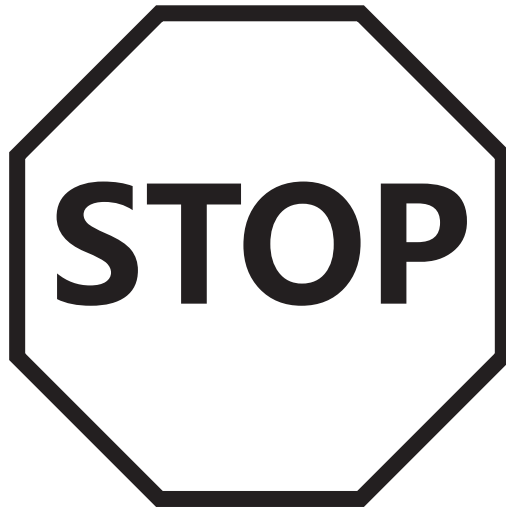




# **READ FIRST**

## **GK-U02 / TG-B2(Rover 125)**

### **QUICK GUIDE**

We Are Here to Help! If you encounter any issues,  
please reach out to us first.

**[xprousa.com/pages/contact-us](https://xprousa.com/pages/contact-us)**



# Installation Guide

---

Please scan the QR code below or enter the URL to access the assembly video and support documents.

**tinyurl.com/xpro177**



## Initial Startup Process

---

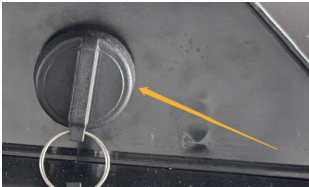
### 1. Pre-Start Check

- Install the Battery (Connect positive terminal to the + terminal, negative terminal to the - terminal)
- Ensure the fuel tank has enough fuel, and check that the battery voltage is normal.
- Press the brake pedal and shift the gear lever to N (Neutral) to prevent the vehicle from lurching forward or creating torque when starting.



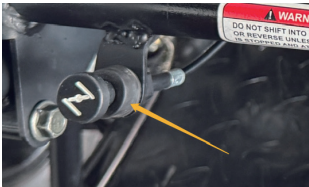
### 2. Turn on the Power

Insert the ignition key and turn it to the "ON" position to power up the dashboard and electrical system.



### 3. Start the Engine

- Confirm the gear is still in Neutral (N). Press the brake, gently press the accelerator pedal to assist with ignition.
- Press the electric start button (START) and hold it until the engine cranks and runs smoothly. (Do not press for more than 15 seconds at a time; wait 5 seconds before trying again to avoid damaging the starter relay from prolonged operation.)
- In cold weather, use the choke by opening the choke switch before starting.



### 4. Prepare to Drive

- After a successful start, let the engine idle at low RPM for 30–60 seconds to ensure proper oil circulation.
- Release the brake and gradually press the accelerator to start driving, then remember to close the choke.



## Frequently Asked Questions

---

### 1. Vehicle Fails to Start

Check that there is enough fuel and that the battery has sufficient charge. Confirm that the key is turned to the "ON" position. When starting, you must press the brake pedal and ensure the gear lever is in Neutral (N). If the battery is low, try using an external power source to jump-start the vehicle.

### 2. Engine Starts Then Stalls

When starting, make sure the gear lever is in Neutral. Check the oil pressure and battery charge. If the engine temperature is too low, slightly open the throttle to help the engine run smoothly.

### 3. Brake Failure or Slow Response

Check that there is enough brake fluid and inspect the front and rear brake systems for leaks. Ensure the brake pedal moves freely and operates normally. If the brakes are not responsive, immediately inspect the brake pads and brake lines.

## Initial Startup Process

---

### 1. Quick Pre-Ride Daily Inspection

Before each ride, walk around the vehicle and check whether the front and rear tires are underinflated, have punctures, or show abnormal wear; press the brake pedal to confirm normal braking force and travel; after turning on the power, check that the headlights, taillights, brake lights, and turn signals are functioning properly; gently push the vehicle and confirm that the instrument panel shows the gear is in neutral (N).

### 2. Long-Term Storage (More than 1 Month)

Fill the fuel tank completely and add an appropriate amount of fuel stabilizer, then start the engine and let it run for a few minutes; turn off the fuel valve; disconnect the negative terminal of the battery or recharge the 12V battery once a month; park the vehicle in a dry, cool place and cover it with a vehicle cover, avoiding prolonged pressure on a single point of the tires.

| Recommendations                                                                                     | Not Recommended                                                              |
|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------|
| Clean and lubricate the chain, maintaining 15–20 mm of free play.                                   | Riding with a chain covered in mud, sand, and old oil.                       |
| Weekly: Remove mud and dirt from the air filter housing, brake calipers, and around the heat sinks. | Allowing dust and mud to accumulate over long periods.                       |
| Monthly: Check tire pressure, key bolts, and the condition of the spark plug.                       | Neglecting tire pressure, loose bolts, or carbon deposits on the spark plug. |

**Note:** For more detailed maintenance instructions, please refer to the user manual.

# Product Registration and Usage Feedback

---

## Register Your X-PRO Vehicle

Please register your X-PRO vehicle to enable us to provide faster and more accurate service support. Registration allows us to:

- More precisely identify your vehicle and component compatibility
- Offer more efficient assistance when needed
- Archive your ownership information

Please scan the QR code below to register your product.



## Share Your Story

You're also welcome to follow us on Instagram, TikTok, YouTube, and Facebook to explore authentic stories and moments from the X-PRO community. We look forward to seeing you share a photo or short video capturing joyful times with your family and your X-PRO. Every genuine moment tells a true X-PRO story.

 **Instagram: @xprousa\_official**

 **TikTok: @XProUSA\_official**

 **Youtube: @X-PRORidingLab**

 **Facebook: X-PRO**

 **Email: [marketing@xprousa.com](mailto:marketing@xprousa.com)**

 **Scan the QR code to upload your experience.**

