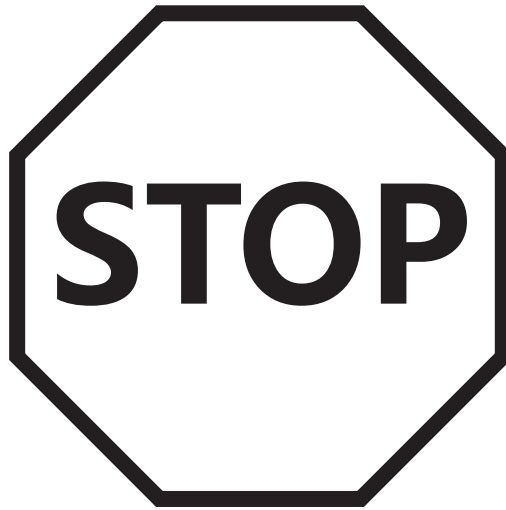




READ FIRST
DB-K026 / S3-125(Bolt 125M)
QUICK GUIDE

We Are Here to Help! If you encounter any issues,
please reach out to us first.

xprousa.com/pages/contact-us



Installation Guide

Please scan the QR code below or enter the URL to access the assembly video and support documents.

tinyurl.com/xpro206



Initial Startup Process

1. Check the Fuel Tank and Fuel Valve

Ensure there is sufficient fuel in the tank and that the fuel valve is in the open position.



2. Shift to neutral and prepare

Shift the transmission into neutral (N), and place both feet firmly on the ground, ready to start.



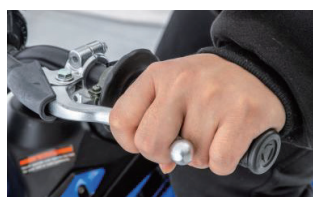
3. Start the Engine

For a cold start, it is recommended to open the choke first. Push the kick starter down with full force until the engine ignites, starts, and runs. Let the engine warm up for about 30–60 seconds, then close the choke.



4. Start Driving

For manual clutch engines: Squeeze the clutch lever, shift into first gear, gradually release the clutch lever while slowly applying throttle to start moving.



Frequently Asked Questions

1. Starting/Idling Issues

If the engine is difficult to start, runs unevenly, or fails to maintain idle when stopped: Check and replace the spark plug if it is dirty or damaged; clean or replace the air filter; clean the carburetor; make sure the fuel is clean and the tank has enough fuel.

2. Chain/Transmission and Shifting Issues

If shifting is not smooth, engaging gears is difficult, or power delivery feels inconsistent: Inspect and adjust or replace the chain and sprockets; check the clutch cable and adjust the clutch free play if necessary; confirm the transmission fluid level is normal.

3. Electrical or Ignition System Faults

If there is no response when trying to start or intermittent ignition failure occurs: Check the ignition coil and secure it; replace any damaged ignition components; inspect the main connector and ensure it is tightly fastened.

Initial Startup Process

1. Break-in Period Maintenance (First 5–10 Hours)

The first 5–10 hours of a new vehicle are the break-in period, which is crucial for engine longevity. During this period, avoid prolonged full-throttle operation, high RPMs, or aggressive off-road riding. It is recommended to ride at moderate to low RPMs and vary the speed to allow the engine components to gradually wear in. After the break-in period, it is advisable to change the oil to remove metal particles generated during the process.

2. Engine Oil Maintenance

Engine oil plays a critical role in lubrication and heat dissipation. It is recommended to change the oil for the first time after the break-in period, and subsequently every 20–30 hours or each riding season (whichever comes first). If frequently used in high-temperature, muddy, or high-load environments, shorten the oil change interval accordingly. Generally, 10W40 synthetic oil is recommended. For summer, 15W40 may be used, while 10W30 is more suitable for winter. When changing the oil, check the oil level with the dipstick to ensure it is within the specified range, and add oil to the recommended level as instructed—avoid overfilling or underfilling.

Recommendations	Not Recommended
In dusty off-road environments, check the air filter every 5–10 hours, and ensure it is completely dry after cleaning before reinstalling.	Continuing to use a dirty air filter after riding in dusty environments, or installing it without allowing it to dry completely.
Regularly check the charge level of the 12V battery. During long-term storage, recharge it every 2–4 weeks.	Leaving the battery uncharged for extended periods, leading to deep discharge.
Before riding, check the brake feel and tire pressure. After off-road riding, clean any mud or sand from the brake components.	Continuing to ride with faulty or loose components.

Note: For more detailed maintenance instructions, please refer to the user manual.

Product Registration and Usage Feedback

Register Your X-PRO Vehicle

Please register your X-PRO vehicle to enable us to provide faster and more accurate service support. Registration allows us to:

- More precisely identify your vehicle and component compatibility
- Offer more efficient assistance when needed
- Archive your ownership information

Please scan the QR code below to register your product.



Share Your Story

You're also welcome to follow us on Instagram, TikTok, YouTube, and Facebook to explore authentic stories and moments from the X-PRO community. We look forward to seeing you share a photo or short video capturing joyful times with your family and your X-PRO. Every genuine moment tells a true X-PRO story.

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