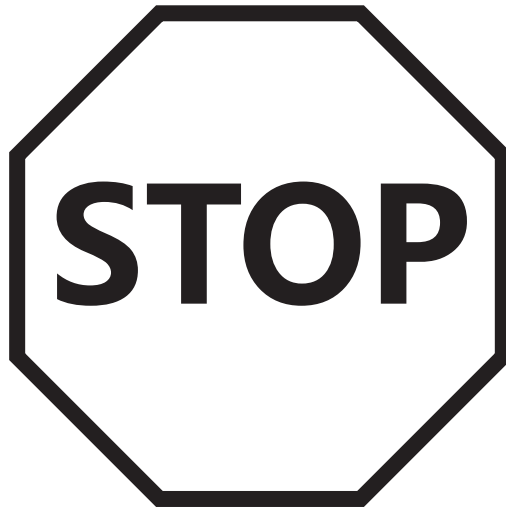




READ FIRST

DB-K018 / K5-CB223(Titan 250)

QUICK GUIDE

We Are Here to Help! If you encounter any issues,
please reach out to us first.

xprousa.com/pages/contact-us



Installation Guide

Please scan the QR code below or enter the URL to access the assembly video and support documents.

tinyurl.com/xpro191



Initial Startup Process

1. Turn on the Fuel and Ignition Switch

- Ensure there is sufficient fuel in the tank and that the fuel switch is in the open position.
- Check that the battery is securely connected and shows no significant corrosion (12V 5Ah battery).



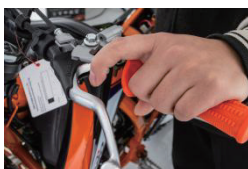
2. Turn on the Ignition Key

- Insert the key and turn it to the ON position.
- Make sure the engine stop switch (Kill Switch) on the handlebar is set to the normal operating position, as switching it to "OFF" will cut off the ignition.



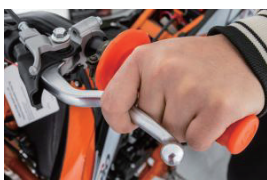
3. Use the Electric Start Button or Kick Start

For a cold start, it is recommended to first engage the choke lever. Hold the front brake and press the electric start button until the engine ignites. If the electric start fails, use the kick starter to start the engine. Release the choke lever once the engine starts successfully.



4. Warm Up the Engine and Prepare to Ride

After the engine starts, let it idle and warm up for a few minutes. For manual clutch engines, squeeze the clutch lever, shift into first gear, gradually release the clutch lever, and slowly apply throttle to begin riding smoothly.



Frequently Asked Questions

1. Difficulty Starting the Engine

If the engine fails to start, check if there is sufficient fuel and ensure the throttle is closed. Inspect the battery charge level—if low, recharge or replace the battery. If the electric start does not respond, try using the kick starter.

2. Engine Stalling

If the engine stalls, check the fuel system to ensure it is functioning properly and that the fuel lines are not blocked. Inspect the spark plug for dirt or damage and replace it if necessary. Ensure the air filter is clean and promptly clean or replace it if dirty.

3. Poor Braking Performance

If the brakes are ineffective, check if the brake fluid is sufficient and inspect the brake pads for wear. If the brake pads are severely worn, replace them promptly. Check the brake system for any leaks.

Initial Startup Process

1. Engine Oil Maintenance

Engine oil plays a critical role in lubrication and heat dissipation. It is recommended to perform the first oil change after the break-in period, followed by subsequent changes every 20–30 hours or at the end of each riding season (whichever comes first). If frequently riding in high-temperature, muddy, or high-load conditions, shorten the oil change intervals accordingly. Typically, 10W40 synthetic oil is recommended. For summer use, 15W40 may be suitable, while 10W30 is preferable for winter. When changing the oil, use the dipstick to check the oil level, ensuring it is within the specified range. Add oil according to the recommended quantity to the designated level, avoiding overfilling or underfilling.

2. Tire and Pressure Inspection

Before each ride, check the tire tread wear and ensure the front and rear tire pressures are within the recommended range. Inspect the tires for cracks or damage, and promptly replace any severely worn tires.

Recommendations	Not Recommended
Check and clean the air filter every 124 to 186 miles, replacing it if necessary.	Neglecting to inspect the battery and electrical system, especially in cold weather.
Check and lubricate the chain every 621 miles to maintain proper tension.	Failing to check or ignoring tire wear and air pressure can lead to potential safety hazards.
Check the brake system monthly to ensure the brake pads and brake fluid are in normal condition.	Using a dirty or damaged air filter can impair engine performance.

Note: For more detailed maintenance instructions, please refer to the user manual.

Product Registration and Usage Feedback

Register Your X-PRO Vehicle

Please register your X-PRO vehicle to enable us to provide faster and more accurate service support. Registration allows us to:

- More precisely identify your vehicle and component compatibility
- Offer more efficient assistance when needed
- Archive your ownership information

Please scan the QR code below to register your product.



Share Your Story

You're also welcome to follow us on Instagram, TikTok, YouTube, and Facebook to explore authentic stories and moments from the X-PRO community. We look forward to seeing you share a photo or short video capturing joyful times with your family and your X-PRO. Every genuine moment tells a true X-PRO story.

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